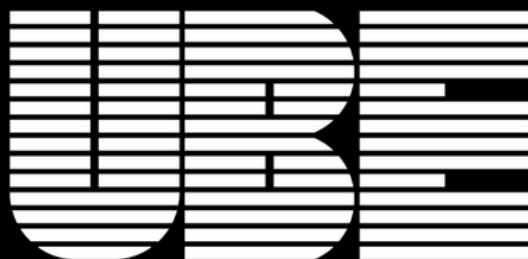


# 91ALS AUTOLOAD

Automated Slicing, Stacking, and Bagging  
Solution for Buns and Bread



UNITED BAKERY EQUIPMENT CO.  
Engineering Excellence Since 1966



**Specifications vary by product and application. Please contact our sales office about product varieties and speeds.**

**208/230/380/460 V - 3 Phase,  
50/60 Hz**

**8 CFM, 90 PSI - Dry filtered**



- Speeds from 20 to 70 per minute depending on products
- Sanitary BISSC compliant stainless steel frame slotted aluminum hood guard
- Painted electrical enclosures IP 66 (NEMA 4) rated
- ACVF driven metering conveyor
- with product slide
- Standard brake and gate with six (6) indexer lane sensors
- Servo driven slicer base frame (7 foot long) designed for two (2) slicer heads
- 26" wide friction top modular plastic conveyor belt
- Slicer zone guarding with aluminum doors and BISSC sealed lexan windows
- Intralox stacker feed belt driven from bagger
- Servo driven stacker with recipe driven cam profile
- Decline conveyor feeding infeed flights
- Quick change detachable infeed flights suitable for breadsticks
- Lightweight nylon free roller flighted infeed conveyor with 27" spacing for up to 19" products
- One set of infeed finger flights
- One set of top transfer paddles
- Power adjusted infeed guide rails
- Servo main bagger drive with integrated brake and encoder
- High speed retracting top transfer-91TT
- Servo driven high speed triple motion tucker table on V wheel linear ways
- Servo driven four (4) position automatic rotary bag table
- Servo driven crossfeed at bagger discharge with tunnel guard
- Allen Bradley Panel View plus color touch screen
- Screen displays I/O diagnostics and all faults with alarm history
- Machine air control timing setting for all products from recipe function
- Stack warning light with audible alarm
- 24 VDC control with 24 VDC solenoid valves
- Allen Bradley Compact Logix PLC
- Allen Bradley Powerflex 525 ACVF's
- Allen Bradley RFID door safety switches

## Options

- Recipe Control with almost all Automatic Setups
- Stainless Steel Control Panel
- Guardlogix Safty PLC
- Several Slicer Options

